



Dart Aerospace Ltd.
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D412-760-011
Job Sheet 188622



007745

Part No: D412-760-011

Job Qty: 2 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/5/19	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		2/5/19	0.00	0.00	Packaging1-4		
120	QC	2 pcs		2/5/19	0.00	0.00	QC4		
130	Packaging	2 pcs		2/5/19	0.00	0.00	Packaging3-2		
135	DC	2 pcs		2/5/19	0.00	0.00	DC		
140	QC21-FG	2 Ea		2/5/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-760-011 Location:FG049
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1	Cabin Floor Protector	2 Ea (1 ea)	90-Start up Operation	5145269x1 5146140x1
D3574-2	Cabin Floor Protector	2 Ea (1 ea)	90-Start up Operation	5145230
D3575-1	Cargo Floor Protector	2 pcs (1 ea)	90-Start up Operation	514878
D3575-2	Cargo Floor Protector	2 pcs (1 ea)	90-Start up Operation	5145472
D3580-1	Joggle Bracket	12 pcs (6 ea)	90-Start up Operation	5046780
D3628-1	Washer, Cupped	28 Ea (14 ea)	90-Start up Operation	5104603
D3628-3	Cupped Washer	12 Ea (6 ea)	90-Start up Operation	5113539
MS24694-S100	Flat Head Screw	12 Ea (6 ea)	90-Start up Operation	5027547
MS24694-S54	Screw	28 Ea (14 ea)	90-Start up Operation	5118346
NAS1149D0363J	Washer	56 Ea (28 ea)	90-Start up Operation	5123436
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	5147162x2 5130345x12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3574-1	2	21	0
	D3574-2	2	21	0
	D3575-1	2	21	0
	D3575-2	2	21	0
	D3580-1	12	160	0
	D3628-1	28	380	0
	D3628-3	12	343	0
	MS24694-S100	12	228	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
Enviro Do Equip/ Handl N Internal Tr Tribal Knc Su Past Exp., Misidentified Past Due OTHER : Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K6A 1K7 CANADA TEL: 1 813 832-8200 Email: sales@dartaero.com www.dartaerospace.com Container No: S148455 Part: D412-760-011 Job No: 188622 Serial No/Batch: S148455 Revision: Inspector: Exp Date: Instructions: TC STC SH07-37 Issue 2, FA, STC SR02492NY 10/09/13, EASA				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
CATEGORY				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center			
				☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			

MS24694-S54	28	358	0
NAS1149D0363J	56	1,764	0
NAS1149D0463J	24	2,925	0

Part Specifications

Specifications could not be found.

Plex 1/14/19 7:18 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					